

SECTION 057000

ARCHITECTURAL METAL FABRICATIONS

PART 1 - GENERAL

1.1 STIPULATIONS

- A. The specification sections "General Conditions of the Construction Contract," "Special Conditions," and "Division 1 - General Requirements" form a part of this section by this reference thereto and shall have the same force and effect as if printed herewith in full.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cover plates at fire alarm pull stations.
- B. Related Sections:
 - 1. Section 055000 "Metal Fabrications" for non-decorative metal fabrications.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated, including finishing materials.
- B. Shop Drawings: Show fabrication and installation details for decorative metal.
 - 1. Include plans, elevations, component details, and attachments to other work.
 - 2. Indicate materials and profiles of each decorative metal member, fittings, joinery, finishes, fasteners, anchorages, and accessory items.
- C. Samples for Verification: For each type of exposed finish required.
 - 1. Full-size Samples.
- D. Qualification Data: For qualified fabricator.
- E. Mill Certificates: Signed by manufacturers of stainless-steel certifying that products furnished comply with requirements.

1.4 QUALITY CONTROL

- A. Fabricator Qualifications: A firm experienced in producing decorative metal similar to that indicated for this Project and with a record of successful in-service performance, as well as sufficient production capacity to produce required units.
- B. Installer Qualifications: Fabricator of products.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store decorative metal in a well-ventilated area, away from uncured concrete and masonry, and protected from weather, moisture, soiling, abrasion, extreme temperatures, and humidity.
- B. Deliver and store cast-metal products in wooden crates surrounded by sufficient packing material to ensure that products will not be cracked or otherwise damaged.

1.6 PROJECT CONDITIONS

- A. Field Measurements: Verify actual locations of walls and other construction contiguous with decorative metal by field measurements before fabrication and indicate measurements on Shop Drawings.

1.7 COORDINATION

- A. Coordinate installation of anchorages for decorative metal items. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

PART 2 - PRODUCTS

2.1 METALS, GENERAL

- A. Metal Surfaces, General: Provide materials with smooth, flat surfaces unless otherwise indicated. Provide materials without seam marks, roller marks, rolled trade names, stains, discolorations, or blemishes.

2.2 STAINLESS STEEL

- A. Sheet, Strip, Plate, and Flat Bar: ASTM A 666, Type 304.

2.3 FASTENERS

- A. Fastener Materials: Unless otherwise indicated, provide the following:
 - 1. Stainless-Steel Items: Type 304 stainless-steel fasteners.
- B. Fasteners for Anchoring to Other Construction: Unless otherwise indicated, select fasteners of type, grade, and class required to produce connections suitable for anchoring indicated items to other types of construction indicated.
- C. Anchors, General: Anchors capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.

2.4 FABRICATION, GENERAL

- A. Assemble items in the shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation. Use connections that maintain structural value of joined pieces.
- B. Form decorative metal to required shapes and sizes, true to line and level with true curves and accurate angles and surfaces. Finish exposed surfaces to smooth, sharp, well-defined lines and arris.
- C. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch (1 mm) unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.
- D. Provide necessary rebates, lugs, and brackets to assemble units and to attach to other work. Cut, reinforce, drill, and tap as needed to receive finish hardware, screws, and similar items unless otherwise indicated.

2.5 FIRE ALARM PULL STATION COVER PLATES

- A. Fabricate units of stainless steel to comply with details indicated. Coordinate with requirements in Section 142100 "Electric Traction Elevators" to provide integrated, closely fitted assemblies.
 - 1. Fabricate faceplates from 1/8-inch- (3.2-mm-) thick sheet with edges beveled at a 45-degree angle for one-half thickness of metal.
 - 2. Laser of water jet cut plates to the profile shown on the drawings.
 - 3. Laser engrave graphics and text into face of plates.
 - 4. Paint reveals in graphics as indicated on the drawings.
 - 5. Existing pull station boxes:
 - a. Acquire existing cast aluminum pull station boxes from the .4 Electrical Contractor after removal.
 - b. Clean and paint boxes with a low gloss red alkyd enamel paint. Provide two colors via spray application.
 - 6. Provide cutouts in faceplates of units. Coordinate locations and sizes of cutouts so additional faceplate is not required.

2.6 FINISHES, GENERAL

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

2.7 STAINLESS-STEEL FINISHES

- A. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
- B. Directional Satin Finish: No. 4.

- C. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of decorative metal.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Provide anchorage devices and fasteners where needed to secure decorative metal to in-place construction.
- B. Perform cutting, drilling, and fitting required to install decorative metal. Set products accurately in location, alignment, and elevation, measured from established lines and levels. Provide temporary bracing or anchors in formwork for items to be built into concrete, masonry, or similar construction.
- C. Fit exposed connections accurately together to form tight, hairline joints or, where indicated, uniform reveals and spaces for sealants and joint fillers. Where cutting, welding, and grinding are required for proper shop fitting and jointing of decorative metal, restore finishes to eliminate evidence of such corrective work.
- D. Do not cut or abrade finishes that cannot be completely restored in the field. Return items with such finishes to the shop for required alterations, followed by complete refinishing, or provide new units as required.
- E. Restore protective coverings that have been damaged during shipment or installation. Remove protective coverings only when there is no possibility of damage from other work yet to be performed at same location.
 - 1. Retain protective coverings intact; remove coverings simultaneously from similarly finished items to preclude nonuniform oxidation and discoloration.

3.3 INSTALLING FIRE ALARM PULL STATION COVER PLATES

- A. Coordinate installation of cover plates with installation of fire alarm system upgrade by the .4 Electrical Contractor. Secure units in place with faceplate overlapping surrounding wall finish and drawn into contact with surrounding wall finish at entire perimeter of faceplate.

3.4 CLEANING AND PROTECTION

- A. Unless otherwise indicated, clean metals by washing thoroughly with clean water and soap, rinsing with clean water, and drying with soft cloths.

- B. Protect finishes of decorative metal from damage during construction period with temporary protective coverings approved by decorative metal fabricator. Remove protective covering at time of Substantial Completion.
- C. Restore finishes damaged during installation and construction period so no evidence remains of correction work. Return items that cannot be refinished in the field to the shop; make required alterations and refinish entire unit, or provide new units.

END OF SECTION 057000