

4-8-15

Start up

6-21-15

Replaced TXV Module 2 cir. B

10-22-15

Replaced Cracked Suction Elbow Module 1 cir. B

10-25-15

Noted noisy compressor Module 1 cir. B

12-3-15

Replaced compressor Module 1 cir. B

6-29-16

Found suction elbow cracked again Module 1 cir. B

Found Suction elbow cracked Module 4 cir A?

August 2016 -

Re-piped all suction lines

Noted that there was 16 lbs. of refrigerant in all of the modules that were not flat

11-9-16

Replaced failed compressor Module 4 cir. A

11-10-16

Found loose rotolock on compressor Module 2 cir. B

11-11-16

Compressor failed on module 2 cir. B

1-11-17

Pulled refrigerant charge on all 8 circuits and weighed in 12 lbs.

1-11-17

Found loose rotolock on compressor module 2 cir. B

2-15-17

Replaced valve actuators AD06-016 & AD06-017

7-27-17

Found loose rotolock on compressor Module 1 cir. A

7-27-17

Module 1 circuit A Compressor failed

7-27-17

Module 3 Circuit B reversing valve failed

9-26-17

Replaced Module 1 Circuit A compressor (used Loctite on rotolocks)

9-27-17

Replaced reversing valve Module 3 Circuit B (used Loctite

9-27-17

on comp. rotolocks, Both Valve Actuators on Moveable end cap for module 3 are acting up. Bottom Actuator will not drive open and Top Actuator does not make the end switch when open. Also found a bad suction temp. sensor on Module 4 circuit A

10-20-17

Replaced both actuators on the Moveable endcap module between Modules 3 and 4. Replaced the suction temperature sensor on module 4 circuit A

\* Note - If Circuit A module 4 is off on suction sensor fault it lock up the main controller and will not stage up to the next module